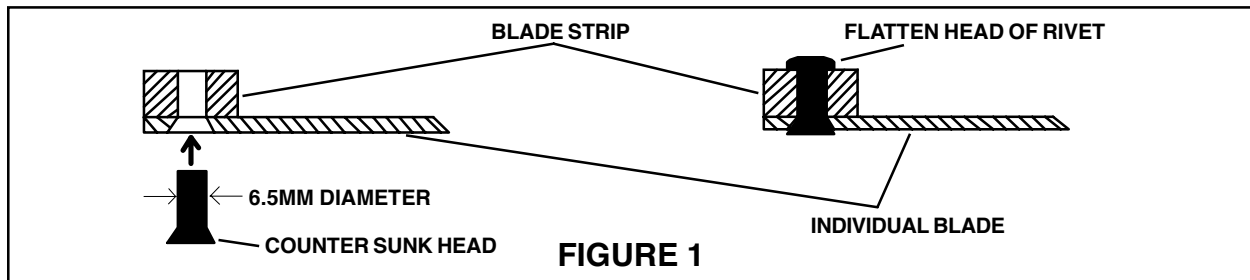


Subject: Rivet Procedures

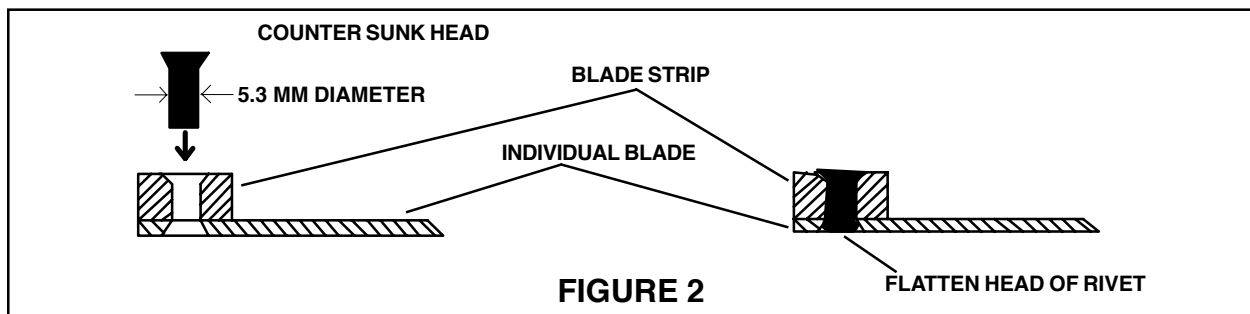
1983-1994 and 2000 +

Figure 1 details how the rivets were installed on the combo blade assemblies from 1983 to 1994. The same figure details how rivets are installed on all units produced from 2000 to present. The rivets were installed with the counter sunk head of the rivet at the bottom of the blade, and the rivet was secured by flattening the rivet on top of the blade assembly. The diameter of the rivet is 6.5mm.



1994-1999

Figure 2 details how the rivets were installed on the combo blade assemblies between 1994 and 1999. The rivets were installed with the counter sunk head of the rivet at the top of the blade assembly, and the rivet was secured by flattening the rivet at the bottom of the cutter blade. The diameter of the rivet is 5.3mm in diameter, the same size rivet as the



sickle and mulch blade assemblies.

To install an individual blade onto the blade assembly, figure 2

1. Place the rivet through the top blade strip and through the blade. The counter sunk head of the rivet now goes on top of the blade strip.
2. Turn the blade assembly over and place on a hard flat surface. This is to prevent the rivet from moving.
3. Use a 5/16" punch and hammer, and flatten the end of the rivet in the blade. The bottom of the individual blade will still have the counter sunk hole so that the rivet can be flattened out in the hole and secure the blade to the blade strip. Make certain that the end of the rivet does not exceed past the bottom of the blade. See Figure 2

Note: If you are ordering an individual blade or rivets for a combo cutter bar, it is vital that you check the direction of the rivet to make certain you get the correct part.