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| BCS | SERVICE INFORMATION | 2-4 |
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SUBJECT: GUIDE TO HEAVY DUTY CONE CLUTCHES FOR PRE 1995 TRACTORS

In order to provide the longest life possible without a breakdown on our two wheel tractors, BCS introduced a new heavy duty clutch. This is a cone style clutch that has proven itself to be the longest life clutch we have ever offered. Because of its expected long life the clutch is maintenance free and is not rebuildable. If a failure does occur the clutch assembly must be replaced. This clutch is a product improvement that is designed for applications of heavy use, and should only be installed on units that have had multiple clutch failures. The original cone and disc clutches will continue to be offered. Because it was designed for heavy use, the hand forces to engage the heavy duty clutch will be greater than those required for the original cone and disc clutches.

| Model # | Engine | HD Cone Clutch Part # | Current Part # |
|---------|-------------|-----------------------|----------------|
| 602 | 5hp B&S | 59243150 | 59243153 |
| 602 | 6hp Acme | 59247884 | 59247489 |
| 604 | 10hp Acme | 59247971 | 59247823 |
| 605 | 8hp Kohler | 59247907 | 59247508 |
| 605 | 12hp Acme | 59247971 | 59247823 |
| 715 | 5hp B&S | 59243150 | 59243153 |
| 715 | 6hp Acme | 59247884 | 59247489 |
| 715 | 8hp Kohler | 59247907 | 59247508 |
| 715 | 10hp Acme | 59247884 | 59247489 |
| 725 | 8hp Kohler | 59247907 | 59247508 |
| 725 | 10hp Acme | 59247884 | 59247489 |
| 735 | 10hp Acme | 59247884 | 59247489 |
| 737 | 10 hp Acme | 59247884 | 59247489 |
| 745 | Diesel | 59247906 | 59247924 |
| 745 | 14hp Kohler | 59247906 | 59247491 |

