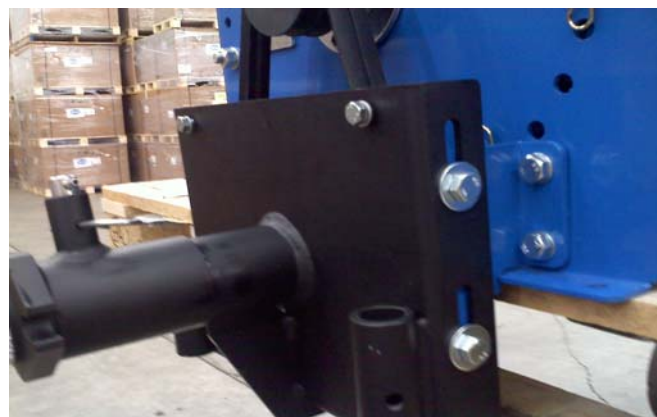


NOTES FOR ASSEMBLING BIO-100 CHIPPER/SHREDDER

- **IMPORTANT:** Remember to lay out all the nuts and bolts and match them up with the holes that need to be bolted together.
- Fasten the top cover/shredder hopper and the chipper hopper at the same time, bolting on the brace between the chipper hopper and the top cover.
- Tighten all the hardware for both hoppers at roughly the same time and note that the M8 bolts that hold on the top cover/shredder hopper are all the same with the exception of two longer ones that fasten the brace for the chipper chute on to the top cover.
- Install the front axle next. The axle can be put on upside down so make sure that the U shaped edge of the axle cups around the front edge of the body of the chipper. It is held on by four fasteners, with two being large studs protruding horizontally through the body of the unit and going through two spacers, fastened by two washers and nuts. See photo:



- After the front axle is on, tip the unit forward and install the two large blue mounting brackets onto the body of the unit. Next put the two belts on the driven, (small) pulley set and thread them onto the drive (large) pulley set. Now snug the four large cap screws that fasten the the pulley set to the two large brackets and pry down on the pulley set to tighten up the bolts. See photo:



- Install the two round metal legs into the tubes on the Pulley housing and lock them in place with the two set screws. Tip the unit rearward and install the two casters on the front axle and level out the unit by adjusting the spacers on the casters and sliding the legs either up or down in the tubes on the rear of the unit.
- Make sure to attach the panic rope shut down rope on the unit.



Find a How-To video on Chipper/Shredder assembly at www.youtube.com/bcsamerica
or at www.bcsamerica.com/pages/how-to-videos